

Del .750

Work Order ID 92433

92433

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October-30-12 1:00:07 PM

Item ID: D3532-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Spacer

Start Date: 10/29/12 Start Qty: 24.00

24

Cust Item ID:

Required Date: 11/09/12 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 12-10-31

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3532

Rev A

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA643 & DWG D3532 ,FOLIO
REV: A1 DWG REV: A 2-DEBURR AS REQUIRED

12/11/19

50

0

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

12/11/19

50

0

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

12/11/19

50

0

DAS
08
2-89

Work Order ID 92433

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Item ID: D3532-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 10/29/12 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 11/09/12 Req'd Qty: 24.00 ***24*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location <u>008</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/11/2012
MF
12-11-21

Picklist Print

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Work Order ID: 92433

Parent Item: D3532-1

Parent Item Name: Spacer

Start Date: 10/29/12

Required Date: 11/09/12

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP Rev:A New Issue 06-07-12 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRI0.750 Delrin Round Bar 0.75"		Purchased	No				f	158.0460		1.833 ^{0.72}		12/11/12	

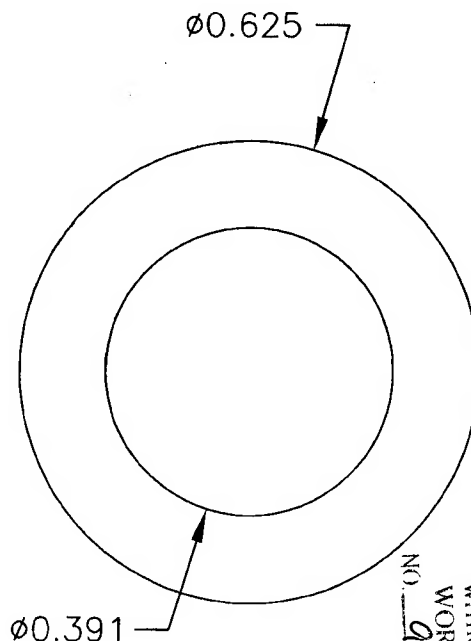
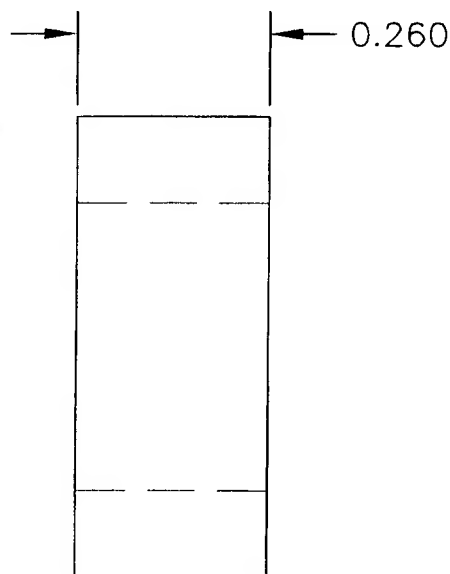
Location	Loc Qty	Loc Code
MAT055	158.046	
116183	2.4	
117273	1.555	
117322	0.94	
121783	112.664	
122582	40.487	

→ 123698

1.833'

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26		TITLE SPACER	SCALE 4:1
A	06.06.26	NEW ISSUE	

**D3532-1 SPACER****D3532-1 SPACER**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 92-133 M.C.S.
12-10-31

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